Unified Thread Series 12 TPI ANSI B1.1

Specifications of International Thread Standards

Nominal Diameter	Major Diameter Inch	Major Diameter mm	Tapping Drill Size mm	TPI	Pitch mm
1 1/16" - 12-UN	1,063	26,988	24,90	12	2,117
1 3/16" - 12-UN	1,187	30,162	28,10	12	2,117
1 5/16" - 12-UN	1,312	33,338	31,30	12	2,117
1 7/16" - 12-UN	1,437	36,512	34,50	12	2,117
1 5/8" - 12-UN	1,625	41,275	39,20	12	2,117
1 3/4" - 12-UN	1,750	44,450	42,40	12	2,117
1 7/8" - 12-UN	1,875	47,625	45,60	12	2,117
2" - 12-UN	2,000	50,800	48,75	12	2,117
2 1/8" - 12-UN	1,125	53,975	51,90	12	2,117
2 1/4" - 12-UN	2,250	57,150	55,10	12	2,117
2 3/8" - 12-UN	2,375	60,325	58,30	12	2,117
2 1/2" - 12-UN	2,500	63,500	61,50	12	2,117

12-UN-Unified Extra Fine Thread, which is used for special purposes.

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