Unified Thread Series 16 TPI ANSI B1.1

Specifications of International Thread Standards

Nominal Diameter	Major Diameter Inch	Major Diameter mm	Tapping Drill Size mm	TPI	Pitch mm
1" - 16-UN	1,000	25,400	23,80	16	1,587
1 1/16" - 16-UN	1,063	26,988	25,50	16	1,587
1 1/8" - 16-UN	1,125	28,575	27,10	16	1,587
1 3/16" - 16-UN	1,187	30,162	28,60	16	1,587
1 1/4" - 16-UN	1,250	31,750	30,20	16	1,587
1 5/16" - 16-UN	1,313	33,338	31,80	16	1,587
1 3/8" - 16-UN	1,375	34,925	33,40	16	1,587
1 7/16" - 16-UN	1,437	36,512	35,00	16	1,587
1 1/2" - 16-UN	1,500	38,100	36,60	16	1,587
1 5/8" - 16-UN	1,625	41,275	39,80	16	1,587
1 3/4" - 16-UN	1,750	44,450	42,90	16	1,587
1 7/8" - 16-UN	1,875	47,625	46,10	16	1,587
2" - 16-UN	2,000	50,800	49,30	16	1,587
2 1/8" - 16-UN	1,125	53,975	52,50	16	1,587
2 1/4" - 16-UN	2,250	57,150	55,60	16	1,587
2 3/8" - 16-UN	2,375	60,325	58,80	16	1,587
2 1/2" - 16-UN	2,500	63,500	62,00	16	1,587

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