Whitworth Coarse Thread BS 84
BSW Threads - British Standard Whitworth Threads

Specifications of International Thread Standards

Nominal Diameter	Major Diameter Inch	Major Diameter mm	Tapping Drill Size mm	TPI	Pitch mm
W 1/16"	1/16	1,588	1,05	60	0,423
W 3/32"	3/32	2,381	1,70	48	0,529
W 1/8"	1/8	3,175	2,36	40	0,635
W 5/32"	5/32	3,969	2,95	32	0,794
W 3/16"	3/16	4,763	3,41	24	1,058
W 7/32"	7/32	5,556	4,20	24	1,058
W 1/4"	1/4	6,350	4,72	20	1,270
W 5/16"	5/16	7,940	6,13	18	1,411
W 3/8"	3/8	9,525	7,49	16	1,587
W 7/16"	7/16	11,113	8,79	14	1,814
W 1/2"	1/2	12,700	9,99	12	2,117
W 9/16"	9/16	14,288	11,58	12	2,117
W 5/8"	5/8	15,875	12,92	11	2,309
W 3/4"	3/4	19,050	15,80	10	2,540
W 7/8"	7/8	22,225	18,61	9	2,822
W 1"	1	25,400	21,34	8	3,175
W 1 1/8"	1 1/8	28,575	23,93	7	3,628
W 1 1/4"	1 1/4	31,750	27,11	7	3,628
W 1 3/8"	1 3/8	34,925	29,51	6	4,233
W 1 1/2"	1 1/2	38,100	32,68	6	4,233
W 1 5/8"	1 5/8	41,275	34,77	5	5,080
W 1 3/4"	1 3/4	44,450	37,95	5	5,080
W 1 7/8"	1 7/8	47,625	40,40	4,5	5,644
W 2"	2	50,800	43,58	4,5	5,644
W 2 1/4"	2 1/2	57,150	49,02	4	6,350
W 2 1/2"	2 1/2	63,500	55,37	4	6,350
W 2 3/4"	2 3/4	69,850	60,56	3,5	7,257
W 3 "	3	76,200	66,91	3,5	7,257
W 3 1/4"	3 1/4	82,550	72,55	3,25	7,815
W 3 1/2"	3 1/2	88,900	78,90	3,25	7,815
W 3 3/4"	3 3/4	95,250	84,41	3	8,467
W 4"	4	101,600	90,76	3	8,467

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