Löwenherz Thread

Specifications of International Thread Standards

Major Diameter mm	Tapping Drill Size mm	Pitch mm	Wrench Size mm
1,000	0,625	0,250	3
1,200	0,825	0,250	4
1,400	0,950	0,300	5
1,700	1,175	0,350	5
2,000	1,400	0,400	6
2,300	1,700	0,400	6
2,600	1,925	0,450	7
3,000	2,250	0,500	7
3,500	2,600	0,600	8
4,000	2,950	0,700	8
4,500	3,375	0,750	10
5,000	3,800	0,800	10
5,500	4,150	0,900	12
6,000	4,500	1,000	12
7,000	5,350	1,100	14
8,000	6,200	1,200	14
9,000	7,050	1,300	17
10,000	7,900	1,400	17

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