Sewing Machine Thread
(Nähnorm 100)

Specifications of International Thread Standards

Nominal Diameter Inch	Major Diameter Bolt mm	Minor Diameter Bolt mm	Major Diameter Nut mm	Minor Diameter Nut mm	TPI	Pitch mm
5/64"	1,984	1,468	2,013	1,554	64	0,397
3/32"	2,381	2,051	2,399	2,106	100	0,254
3/32"	2,381	1,791	2,414	1,889	56	0,453
1/8"	3,175	2,425	3,217	2,550	44	0,577
9/64"	3,572	2,748	3,618	2,885	40	0,635
11/64"	4,366	3,542	3,412	3,679	40	0,635
3/16"	4,763	4,731	4,820	4,903	32	0,796
3/16"	4,763	3,591	4,828	3,786	28	0,907
15/64"	5,953	4,781	6,018	4,976	28	0,907
1/4"	6,350	5,526	6,396	5,663	40	0,635
9/32"	7,144	5,494	7,236	5,769	20	1,270
9/32"	7,144	5,972	7,209	6,167	28	0,907
5/16"	7,938	6,104	8,040	6,410	18	1,411
3/8"	9,525	8,353	9,590	8,548	28	0,907
7/16"	11,113	9,941	11,178	10,136	28	0,907
9/16"	14,288	12,638	14,380	12,913	20	1,270

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